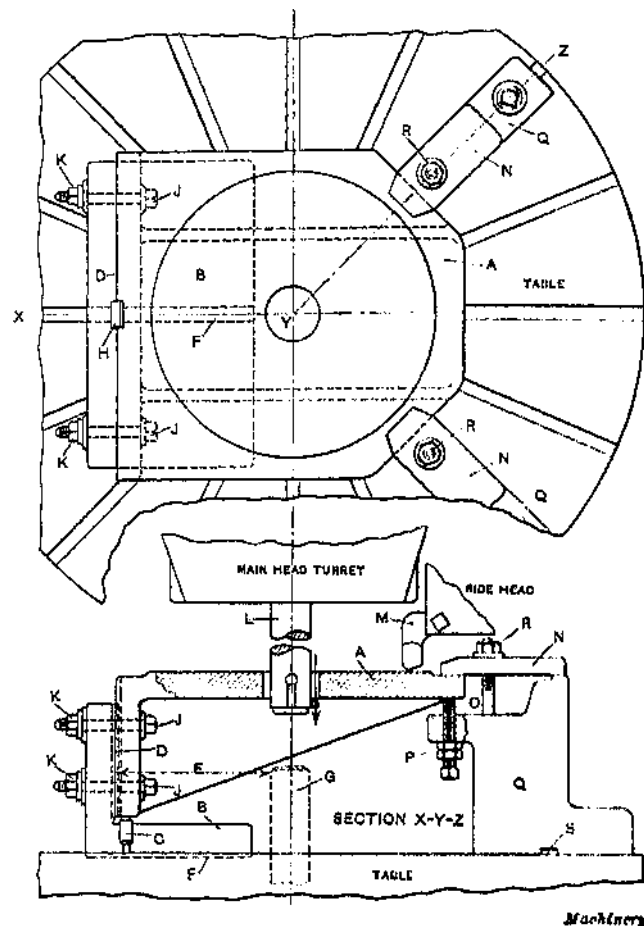


tion cut approximately central with the cored hole at *Y*. Four holes have also been jig-drilled at *J*. Two sizes of these brackets were made several times each year in lots of ten or twelve, so that the expense of a complete fixture for machining each piece



**Fig. 6. Inexpensive
Fixture for Holding Two
Sizes of Brackets**

would have been excessive in view of the number of pieces produced. The following equipment proved satisfactory: An angle-plate *B* is tongued on the under side *F* to fit one of the table T-slots and is held down by screws (not shown). The